1 自动化系列
Automation series
牛仔自动化
Denim automation

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国家高新技术企业
NATIONAL HIGH TECH ENTERPRISE

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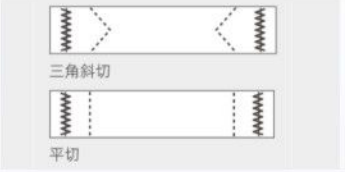
JR254-KP2S 步进电脑双针钉襟机

Stepper motor double needle automatic belt loop setter



- 自主研发的双针自动订襻机可用于牛仔裤和休闲裤裤耳的一次成型，操作简单易学。
- 工序简单，自动拉料、切断、折边及套结等工序一次性完。
- 多种切除方式，裤耳尾部可平切或三角切。
- 自动切除废料，自动检测并筛选出裤襻接头处的废料自动切除。
- 相比气管送料冲击小、振动小，送料速度可调，送料位置参数可调，使更换裤耳时的调整和维修操作简单便捷!
- 电脑自动调节，对旋梭针位尺寸、裤襻长度、裤耳长度、废料检测的主要精确数据做到电脑自动调节。
- 高效生产，减少了单机生产过程中剪裤襻、套结、搬运等等工序大大提高生产效率。
- 车架高度可调节，车架高低调节机构可适应不同的工作环境及工作人群。

- The self-developed double-needle automatic belt loop seeter machine can be used for one-time formaing of jeans and and casual pantsbelt loop, which is easy to operate and save time.
- Easy to operate, automatic feeding, cutting, folding and bartacking are completed in one time.
- Multiple cutting options, flat or triangle cut at the end of the trouser.
- Automatic removal of waste, with automatic detection and screening of waste at the trouser loop joints.
- Low impact and vibration compared to air tube feeding, adjustable feeding speed and adjustable feeding position parameters for easy adjustment and maintenance when replacing trouser ears!
- Computerised automatic adjustment of the main precise data for hook needle guage, trouser loop length, trouser ears length and waste detection.
- Loop cutting,basrtacking,carring will be completed by one machine and save 4 workers,which greatly increases production efficiency.
- The frame height can be adjusted and the frame height adjustment mechanism can be adapted to different working environments and working groups.

型号	机针	裤袢长度 mm	裤袢宽度 mm	加固缝纫 长度mm	加固缝纫 宽度mm	预设图案	最高缝纫 速度rpm	电压V	气压	体积mm	毛重/净重 KG
MODEL	NEEDLE	Belt loop length mm	Belt loop width mm	Reinforced seam length mm	Reinforced seam width mm	Preset patterns	MAX SPEED rpm	VOLTAGE V	AIR PRESSURE	Volume mm	G.W/N.W KG
JR254-KP2S	DP*17 19#-21#	45-75	9-20	5-20	1.0-3.5	3	2700	AC 220	0.5 Mpa 1.8L/min	1200*920*1360	275/230

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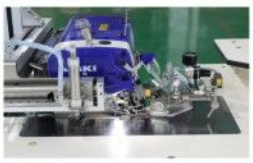

AT1007/D9S-4/AMR 全自动包缝缝制单元
AT1007/D9S-4/AMR/ARP Fully automatic overlock sewing unit

● 生产效率

每日产量（每8小时件数）
- ◆裤子前片：每8小时可生产600片
- ◆裤子后片：每8小时可生产600片
- ◆8段线缝（裤子前片和2预缝）：每8小时可生产560片
- ◆8段线缝（裤子后片和2预缝）：每8小时可生产560片
- ◆9段线缝（裤子前片和3预缝）：每8小时可生产500片
- ◆9段线缝（裤子后片和3预缝）：每8小时可生产500片

Daily output(S hours 8 hours)
- Front trouser:600 pieces/8 hours
- Back trouser:600 pieces/8 hours
- 8 seans(front trouser and 2 preseams):560 pieces/8 hours
- 8 seans(back trouser and 2 preseams):560 pieces/8 hours
- 9 seans(front trouser and 3 preseams):500 pieces/8 hours
- 9 seans(back trouser and 3 preseams):500 pieces/8 hours

● 主要特点

- 裤脚边、门襟弧度和裆部弧度等部位包边可通过机器人工控制完成，而侧缝和内侧缝全部实现自动包边。
- 缝料由控边装置控制，根据缝料的厚度简单的调整控边装置的通过高度使缝料顺畅地通过。
- 机器自动完成包边、送料和折叠工序。
- 自动修剪线毛，清除废屑，但不剪掉任何面料。

Features
- The preseams: hem, fly curve and seat curve can be serged manually at the sewing head, The side seams and inseams are sewn fully automatically.
- Height adjustment contour guide with quick adjustment,
- The work piece is controlled by the contour guide, sewn and stacked,
- Automatic chain cutting and lint cutting without affecting sewing material,
- EFKA control system and screen.

● 适用范围

- 适用于不带里衬裤片和裙片的包边，小片包边。
- 机器操作非常容易，通过短时间的培训即可激发设备无限的生产潜力，减少生产对熟练工人的依赖。
- 机器自动高速运转，这使得操作工有充足的时间完成辅助动作，确保连续工作，大幅提高工作效率。

Applications
- The serging unit is a compact serging unit for serging skirt and trousers panels without knee lining and small parts,
- The easy-to-operate working process ensures superb production potential at short training periods.
- The high work speed of the unit allows a rapid, overlapping operating sequence.

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TD6/2210/AMR全自动贴袋机(极厚料用)

Automatic Pocket Setter

- 本机根据极厚面料设计，主要适用于睡衣、面袄、羽绒服装等的缝制。
- The machine is designed for extremely thick fabric such as pajams,cotton-padded jacket and down jackets,etc.

				气源/mpa	Net WT. Gross WT. KG	mm
TD6/2210/AMR	2800	DP*5/14-22	220V	0.6	555/650	1850*1250*1500

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TD6/7300/AMR全自动贴袋机
Automatic Pocket Setter

- 本机根据国际流行趋势设计，经过十年间的多次优化、升级，机、电、气已达到完美结合，畅销全球数十个国家或地区。
- TD6/7300/AMR 已充分经受市场检验，能够覆盖大多数使用场景需求。模块化整体设计，丰富的折料、收料组件，可满足您对效率和品质的要求。
- 可选择加装加衬机构。
- 可选择加装冗位机构。
- 前后伸缩折料框，运行速度更快，效率更高。
- This machine is designed according to international popular trends, and after multiple optimizations and upgrades over a decade, it has achieved a perfect combination of mechanics, electricity, and pneumatic components, selling well in dozens of countries around the world.
- TD6/7300/amr has fully undergone market testing and can cover most usage scenarios. Modular overall design, rich folding and receiving components, can meet your requirements for efficiency and quality.
- Optional Device: Felt Feeding Device.
- Optional Device: Pre-shrinking Device.
- The folding group moves forward and backward, whcih leads to faster running speed and higher efficiency.

	spm		-	气源/mpa	Net WT. Gross WT. KG	mm
TD6/7300/AMR	4000	DP*5/14-22	220V	0.6-0.8	580/670	1980*1150*1500

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- 产品适用性:TD6/7300/AMR能够适用于绝大部分牛仔、衬衫、针织面料的贴袋工作，且基于丰富的组件，可实现加衬、定标等多种功能。

- Product applicability: TD6/7300/AMR can be applied to the patchwork of most denim, shirt, and chinos, and based on a variety of components, it can achieve various functions such as felt feeding and labeling,etc.

- 产品稳定性:TD6/7300/AMR已充分经历市场检验，作为外贸和内销的主力机型，产品能够为用户提供长期稳定的价值。常规工作范围:220x250，其他尺寸根据具体情况可定制。

- Product applicability: TD6/7300/AMR can be applied to the patchwork of most denim, shirt, and chinos, and based on a variety of components, it can achieve various functions such as felt feeding and labeling,etc.

- 模具多样性，考虑到服装厂、加工商等不同客户的模具更换频率、模具成本敏感性差异，我司提供多种可供选择的模具方案，致力于为客户创造最大价值。

- Mould diversity: considering the frequency of mold replacementand cost sensitivity differences among different customers suchas clothing factories and processors,we provides a variety of moldsolutions to choose from, committed to creating maximum valuefor customers.

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AT1005DK/V5/AMR袋口线自动卷边缝纫机
Automatic Pocket Hemmer

- AT1005DK/V5/AMR采用一体化集成电控，稳定性更高。
- 口袋预折缝一体成形。
- 特别对于弹性的牛仔布料，AT1005DK/V5/amr能通过简单的调节，实现流畅的使用效果。
- 搭配完善的各种常见解决方案，让设备使用更安心。

- AT1005DK/V6/AMR adopts integrated electronic control, which has higher stability.
- The pocket folding and sewing can be done in one step.
- The machine can achieve smooth usage result through simple adlustments, especlally for elastic denim fabrics.
- Equipped with comprehensive solutions to various common problems, making device usage more reassuring

	spm		-	气源/mpa	Net WT. Gross WT. KG	mm
AT1005DK/V6/AMR	5000	TV*5/18	220V	0.6	160/230	1150*850*1200

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- 自动调节卷口宽度，以适应各类服装需求

- Adjust the width of pocket hem automatically to meet various garment needs.

- 多种面料参数一键设定，弹性面料，普通面料都能搞定。

- Multiple fabric parameters can be set with one click in system, both elastic and ordinary fabrics can be processed.

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AT1051/430/AMR 全自动缝裤腰头机

Automatic Waistband Folding And Closing Machine

- 多点定位自动封裤腰，能够有效减少人工、简化上腰工序。
- 适用于大部分牛仔、针织面料。由于优化了上腰工序，腰头缝制针迹可完美重合，服装品质得到稳定提升。

- This is a multl-point positioning machine. it can reduce labor cost and simplify the waistband tightening process.
- It can be applled to malorlity denlm and chinos. By the optimlzatlon of walstband sewing process, the stitches can be perfectly overlap, resulting astable improvement in clothing quality.

	spm		-	气源/mpa	Net WT. Gross WT. KG	mm
AT1051/430/AMR	2800	DP*17-19/120	220V	0.6	225/285	1400*850*1450

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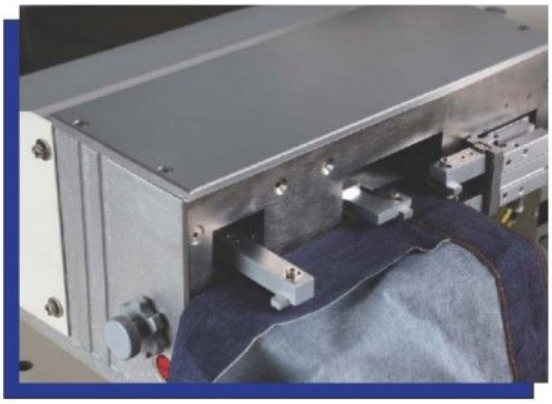

- 多点定位结构能够更精确的控制腰头折料位置，一次成型即可完成缝纫工序。

- The specialized multi-positioning structure is able to control the waistband folding position more accurately , and the sewing process can be done in one-stage processing

- 减少人工，在相同的时间内AT1051/430/AMR配一名普通工人的产出相当于3-5旬熟练工人的工作量。

- Reduce labor force, and the output of AT1051/430/AMR with one ordinary worker in the same time is equivalent to the workload of3-5 skilled workers.

- 优化工序是AT1051/430/AMR的另一特色。由于传统封腰是手动“U”型线迹操作，上腰需频繁停针以预留足够的空间。AT1051/430/AMR有封腰动作无需预留空间，上腰时可一线到底，达到优化工序的目的。

- Optimizing the process is another feature ofAT1051/430/AMR.Traditionalwaitband folding and closing refers to “U” stitch manually, thus the frequent stopping of stitches is required to reserve sufficient space for waistband folding. However, with the use ofAT1051/430/AMR,it does not require any reserved space, and waistband closing can be done in a straight line to optimize the process.

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JR63902-D4

锁链互换全自动辘脚机系列

Hemming On Trousers Bottoms And Sleeves Machine (Lockstitch & Chainstitch Exchangeable)

采用锁式链式线迹可互换的圆筒底版，用途广泛，最高缝速可达4000针/分。

该系列产品主要用于牛仔裤、休闲裤、工作服、儿童裤等卷裤脚缝制作业。

The machine adopts the cylinder bottom plate with interchange between lockstitch and chainstitch which is widely used, the maximum sewing speed is up to 4000 stitches/min.

This series of machines are mainly used for sewing jeans, leisure pants, work clothes, children's pants and other roll pants.

细节展示 / Display

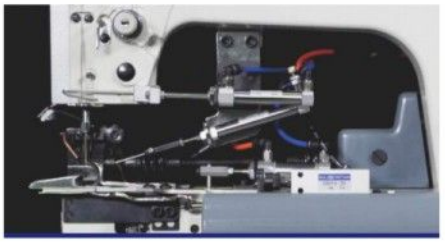
自主研发多功能一体电控
Self developed multi-function electronic control

锁式缝合
Lockstitch

链式缝合
Chainstitch

正包拉筒
Front fold

反包拉筒
reverse fold



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功能特点 / Function Characteristic

零配件通用性广，整体机型更加美观。
Spare parts are versatile, the overall model is more beautiful.

全自动供油系统，防油密封性更强。
Automatic oil supply system, the oil prevention sealing is stronger.

铁台板结构，稳定性强，自带下滚轮，移动方便平稳。
Using iron stand and table, strong stability, with a lower roller, convenient and stable movement.

锁链分体传动，效率更高。
Separate chain transmission with higher efficiency.

步进马达，一键切换针距。
Stepping motor control, easy to adjust stitch length with one key.

旋钮调节针送料，方便快捷。
Knob adjustment needle feeding, convenient and fast.

全系列标配步进电机、密针功能、自动剪线、自动抬压脚（可手动抬压脚）。
Stepping motor, reinforcement stitch ,automatic thread trimmer, automatic presser lifter(manual presser lifter available) are standard for all series.

技术参数 / Technical specifications

型号 Model	JR63900-D4	JR63901-D4	JR63902-D4
用途 Stitch	锁缝 Lockstitch	链缝 Chainstitch	锁缝或链缝 Lockstitch Or Chainstitch
针距调整 Stitch Pitch Adjustment	步进电机控制 Stepping Motor		
最高缝速 Max. Speed	4000 r.p.m		
锁链互换 Lockstitch Chainstitch Changeable	无 No	无 No	有 Yes
机针 Needle	DP×5	DV×57	DP×5 / DV×57
自动剪线 Auto Trimmer	标准装备 Standard equipment		
自动抬压脚 Auto Lifter	标准装备 Standard equipment		
重量 Weight	93.5/127kg		
包装尺寸 Packing Size	940×600×1280mm		

浙江佳岛缝纫机有限公司
ZHEJIANG JIADAO SEWING MACHINE CO.,LTD.
中国缝制机械协会理事单位 / 本企业已通过ISO9001管理体系认证
浙江科技型企业 台州著名商标 / ISO14001环境体系认证

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AT1055/8000/AMR 双工位多功能袋花机
Dual Station Multifunctional Pattern Machine

- 本机为双工位多功能花样机，可实现一边放料，一边缝纫，具有花样机双倍的工作效率。
- 与传统花样机比较，具有声音轻，使用寿命长等诸多特点。
- 通过更换压脚，可实现多种缝制需求，如袋花、订商标、裤门襟等，真正一机多用

- This machine is a dual station multifunctional pattern machine that is able to place materials while sewing. with double the working efficiency of the ordinary pattern machine.
- Compared with traditional pattern machines, it has many advantages such as light sound and long service life
- Truly versatile with one machine,by replacing the mould, various sewing needs can be achieved, such asbag flower, label binding, "J" Stitch, etc.

	spm		-	气源/mpa	Net WT. Gross WT. KG	mm
AT1055/8000/AMR	3500	DP*17/14	220V	0.6	470/570	1680*1120*1470

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JR8822B

全自动打扣机
Fully automatic buckle machine

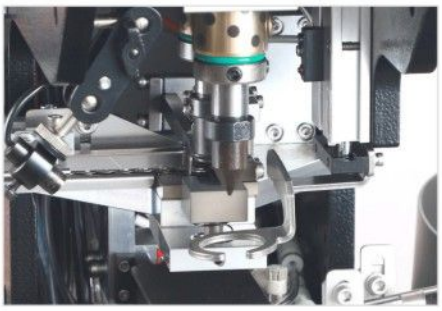
明星产品
Star products

浙江佳岛缝纫机有限公司
ZHEJIANG JIADAO SEWING MACHINE CO.,LTD.

中国缝制机械协会理事单位 / 本企业已通过ISO9001管理体系认证
浙江科技型企业 台州著名商标 / ISO14001环境体系认证

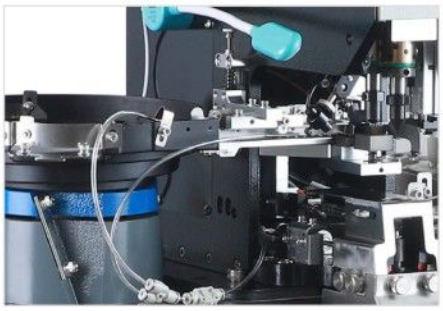
地址：浙江省台州市椒江区东海大道东段993号
Add: No.993 East Donghai Road Jiaojiang Taizhou Zhejiang China
电话(Tel):+86-576-88018796 / 88018791
传真(Fax):+86-576-88027628 / 88018792
Http://www.china jaki.com
Email: jaki@china-jaki.com

特点说明 Features:



防打手装置高度可任意调节；面扣调整组件，针对钮扣厚薄可轻松调节；

The height of the anti-beater device can be adjusted arbitrarily; Easily adjustable for button thickness



轨道高度、宽度可根据需求轻松调节；

Track height and width can be easily adjusted according to needs.

激光定位灯可任意轻松调节，定位轻松精准；

The laser positioning light can be easily adjusted at will, and the positioning is easy and accurate

采用直推式打扣结构，速度快，精度高；

The button tray has a wide range of versatility and is suitable for a variety of snap buttons, eye buttons, and nails.

可选配不锈钢送扣盘

Optional stainless steel buckle plate

送扣盘通用性广，适用多种规格的四合扣、鸡眼扣、撞钉；

The button tray has a wide range of versatility and is suitable for a variety of snap buttons, eye buttons, and nails.

采用小嘴式设计，更适用于口袋、袖口等钉扣；

Adopting a small mouth design, it is more suitable for nail buckles such as pockets and cuffs;

上下补扣功能简单易操作；

The up and down supplementary deduction function is simple and easy to operate.

定位工作台（选购件），可多角度调整缝料定位角度

Positioning table (Options), can adjust the positioning angle of sewing material from multiple angles

主要特点	Main features
适用纽扣 Applicable button	四合扣、鸡眼扣、撞钉 Four Button, Corns, Double side nail clasp
安全性能 Safety performance	防打手圈 Anti Hitter Ring
操作方式 Operation mode	触摸屏控制 Touch Screen Control
机械行程 Mechanical stroke	冲孔、打孔 Punch And Buckle

机械参数	驱动方式 Drive mode	电机功率 Motor Power	电机电压 Motor voltage	电机频率 Motor frequency	工作喉深 Working throat depth	工作高度 Working height	工作速度 Working speed	机身重量 Body weight	机身尺寸 Dimensions
Mechanical Parameters	伺服驱动 Servo motor	0.75Kw	220V	50/60 Hz	150 mm	35 mm	70 次/分钟	165公斤	560X830X1260MM

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A stitch above the best!

JR8822B/VRS

全自动视觉识别打扣机

Fully automatic visual recognition buckle machine

明星产品
全球首创
Star products

面扣向上，电脑调扣大小；
直推式识别方向，面扣不划伤；
对气压要求极低！

浙江佳岛缝纫机有限公司
ZHEJIANG JIADAO SEWING MACHINE CO.,LTD.

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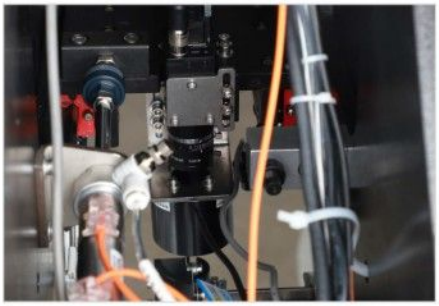
Email: jaki@china-jaki.com

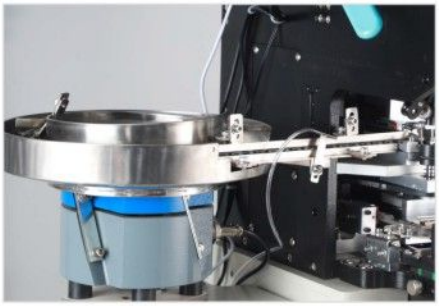
特点说明 Features:

上下送扣采用双电机，电脑可随意调节送扣距离,无需动用螺丝刀等工具;



Ai智能相机;
AI intelligent camera;

搭载电脑主机系统;
Equipped with a computer host system;



改变传统面扣传送结构,确保面扣整洁美观,不易划伤;

The operating platform can be used for small materials such as hats and stationery at the same time

激光定位灯可任意轻松调节，定位轻松精准;

The laser positioning light can be easily adjusted at will, and the positioning is easy and accurate

采用直推式打扣结构，速度快，精度高;

The button tray has a wide range of versatility and is suitable for a variety of snap buttons, eye buttons, and nails.

可选配不锈钢送扣盘

Optional stainless steel buckle plate

双显示屏操作，可精准识别纽扣图案;

Dual screen operation, capable of accurately identifying button patterns;

采用小嘴式设计，更适用于口袋、袖口等钉扣;

Adopting a small mouth design, it is more suitable for nail buckles such as pockets and cuffs;

采用电机推扣，对气压要求极低;

Using electric motor push buckle, with extremely low requirements for air pressure;

定位工作台（选购件），可多角度调整缝料定位角度

Positioning table (Options), can adjust the positioning angle of sewing material from multiple angles

主要特点	Main features
适用纽扣 Applicable button	四合扣、鸡眼扣、撞钉 Four Button, Corns, Double side nail clasp
安全性能 Safety performance	防打手圈 Anti Hitter Ring
操作方式 Operation mode	触摸屏控制 Touch Screen Control
机械行程 Mechanical stroke	冲孔、打孔 Punch And Buckle

机械参数	驱动方式 Drive mode	电机功率 Motor Power	电机电压 Motor voltage	电机频率 Motor frequency	工作喉深 Working throat depth	工作高度 Working height	工作速度 Working speed	机身重量 Body weight	机身尺寸 Dimensions
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领跑者
FORERUNNER

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We declare that the articles are subject to our renewal because the specification mentioned in this leaflet maybe update without previous notice.

JAKI
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